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**Product
Bulletin**

SCT-1W SOLID COOLING WATER TREATMENT

APPLICATION

Mineral crystallization on cooling system heat-transfer surfaces is the chief cause for cooling system failures. Loss of heat conduction causes loss of cooling efficiency and may cause excessive energy consumption. If mineral deposits are formed, high compressor pressures or temperatures will cause the refrigeration equipment to consume higher electrical energy. Also, process cooling units lose ability to transfer heat. In either case, loss of efficiency can lead to a complete system shutdown.

SCT-1W is a proprietary cooling water treatment for passivation of galvanized cooling towers and other galvanized equipment in concentrated solid/paste form.

PRODUCT SCT-1W is formulated to help passivate galvanized metal surfaces. It is well suited for use in new systems that require initial passivation, or for existing systems that have been prepared for re-passivation. The treated system should be operated under low cycles and low load condition during passivation. Once the passivation process has been completed, switch to a deposit corrosion control formulation for on-going treatment.

SAFETY & HANDLING PROCEDURE

This product is a mildly alkaline solid. It can be safely handled using the standard precautionary procedures associated with industrial chemicals of this type. Read and understand the SDS before handling this product.

FEEDING TECHNIQUE

Feed product from a PDS (Product Dissolution System) mixing system/erosion feeder via a properly rated chemical pump controlled by a conductivity controller or water meter timer.

CONTROL

Maintain a residual of 75 to 100 parts per million of o-phosphate in the system at all times. Control total hardness and alkalinity between 100-300 ppm. For best results pH should be held between 6.5 & 8.0. Contact your CH₂O water treatment specialist for further information on analytical testing. Daily testing is recommended to maintain proper control. Failure to monitor and maintain treatment levels can cause damage. In addition to monitoring and maintaining treatment levels, it is the customer's responsibility to ensure the product is fit for its intended application.

PHYSICAL PROPERTIES

pH of 1% Solution8-10
Bulk DensityApprox. 12 lbs/gal
Physical Appearance White Amorphous Solid
Odor Mild
Flash Point.....NA

Seller Warranty

CH₂O brand test reagent refills are available through your sales representative at no charge. Customers are required to confirm product compatibility via a control test for their specific application. CH₂O recommends that you perform regular/daily testing to control chemical levels and cycles of concentration within established limits. Additional tests may be performed at your request. Test reports reflect conditions at the point when the analysis was performed. Results will change over time and with varying operating conditions.

Seller warrants that this product conforms to its chemical description and is reasonably fit for the purpose referred to in the product data sheet. Buyer is responsible to ensure that products and product dosages are appropriate for Buyer's particular application. Seller makes no other warranty or representation of any kind, express or implied, concerning the product, including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. No such warranties shall be implied by law and no agent of seller is authorized to alter this warranty in any way except in writing with a specific reference to this warranty. The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based upon breach of warranty or tort. Jurisdiction for any issues arising from or relating to this product shall be in the courts of the State of Washington and the venue shall be Thurston County. Any controversy or claim arising out of or relating to this contract, or breach thereof, shall be settled by arbitration in accordance with the rules and procedures as stated in RCW 7.06 and shall be binding upon both parties without right to appeal, and judgment upon the award rendered by the Arbitrator(s) may be entered in any court having jurisdiction thereof.

Applies to all products sold by CH₂O, Inc., and is hereby communicated to all of its customers as a condition of sale. Use of CH₂O products is subject to the Standard Terms and Conditions as listed on CH₂O, Inc.'s website at: www.ch2o.com.



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