

## PRODUCT SBT-OD SOLID BOILER WATER TREATMENT

### APPLICATION

Natural water contains gasses and minerals that can cause corrosion and deposit formation in steam boiler systems. This leads to loss of efficiency and damage from leakage or overheating. CH<sub>2</sub>O boiler treatment products are designed to reduce many of the inherent problems associated with steam boiler applications.

Although no chemical product can completely eliminate water-related problems, results are dependent on several factors including maintaining proper chemical residuals, system operation, design, cleanliness, metallurgy, and water quality. For optimal results the following actions should be taken by qualified operational personnel:

- Initial system cleaning and passivation;
- Maintaining feedwater free of contaminants and particulate matter;
- Insuring proper chemical feed rates and system blow-downs;
- Verifying proper operation of chemical control and pretreatment equipment; and
- Daily testing and recording of chemical residuals.

If problems are encountered maintaining product residuals, additional analytical testing may be required. At your request a CH<sub>2</sub>O representative may assist in performing these services.

Product **SBT-OD** is formulated to meet FDA/USDA food plant applications. It is a one-drum boiler compound for SOFTENED make-up water applications. It contains corrosion inhibitors, extra sulfite (for situations where there is no DA or heater), scale control agents, alkalinity builders, and feedwater condensate corrosion inhibitor.

### SAFETY & HANDLING PROCEDURE

This product is a highly alkaline material. Wear protective clothing and face shield when dispensing from container. Flush exposed skin with cold water immediately. If ingested, do not give emetics. Give 5 or 6 ounces of milk, contact a physician immediately and follow his directions.

### FEEDING TECHNIQUE

Feed product from a Solv-all 100 or similar system/board.

### CONTROL

In the boiler water:

20-30 ppm Sulfite, 250-600 ppm p-Alkalinity

In the condensate return:

7.6 - 8.5 pH, <1 ppm iron

### DOSAGE

When fed at 60 ppm, 1 pound of product treats approximately 16,700 pounds of blowdown. 1 case is equivalent to 30 gallons of a conventional liquid product. Liquid equivalent cooperative values will vary, dependent upon concentration.

### PHYSICAL PROPERTIES

|                           |                    |
|---------------------------|--------------------|
| pH of 1% Solution.....    | 11.5-12.5          |
| Pounds per Gallon .....   | 12.0±0.5           |
| Physical Appearance ..... | Tan to Brown Solid |
| Odor.....                 | Mild               |
| Flash Point .....         | N/A                |

### Seller Warranty

CH<sub>2</sub>O brand test reagent refills are available through your sales representative at no charge. Customers are required to confirm product compatibility via a control test for their specific application. CH<sub>2</sub>O recommends that you perform regular/daily testing to control chemical levels and cycles of concentration within established limits. Additional tests may be performed at your request. Test reports reflect conditions at the point when the analysis was performed. Results will change over time and with varying operating conditions.

Seller warrants that this product conforms to its chemical description and is reasonably fit for the purpose referred to in the product data sheet. Buyer is responsible to ensure that products and product dosages are appropriate for Buyer's particular application. Seller makes no other warranty or representation of any kind, express or implied, concerning the product, including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. No such warranties shall be implied by law and no agent of seller is authorized to alter this warranty in any way except in writing with a specific reference to this warranty. The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based upon breach of warranty or tort. Jurisdiction for any issues arising from or relating to this product shall be in the courts of the State of Washington and the venue shall be Thurston County. Any controversy or claim arising out of or relating to this contract, or breach thereof, shall be settled by arbitration in accordance with the rules and procedures as stated in RCW 7.06 and shall be binding upon both parties without right to appeal, and judgment upon the award rendered by the Arbitrator(s) may be entered in any court having jurisdiction thereof.

Applies to all products sold by CH<sub>2</sub>O, Inc., and is hereby communicated to all of its customers as a condition of sale. Use of CH<sub>2</sub>O products is subject to the Standard Terms and Conditions as listed on CH<sub>2</sub>O, Inc.'s website at: [www.ch2o.com](http://www.ch2o.com).